

FIG 1

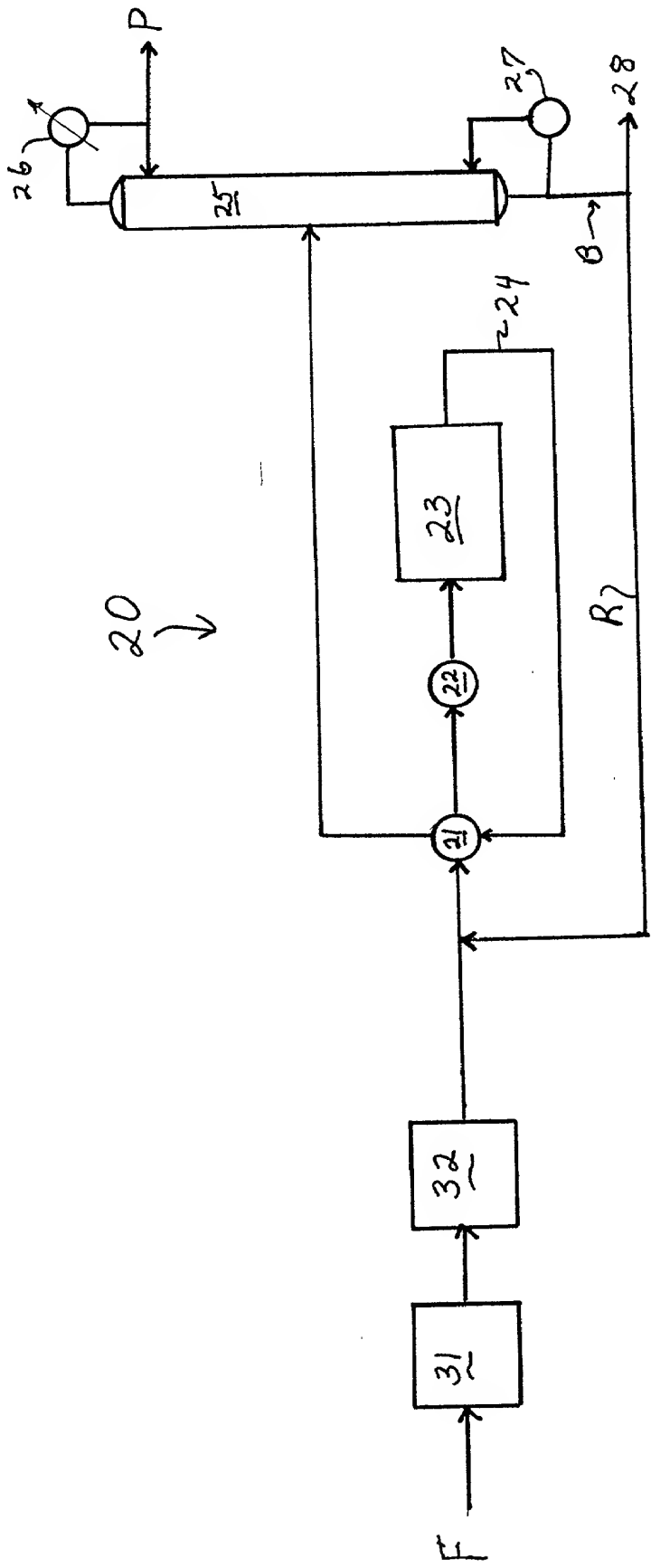


FIG 2

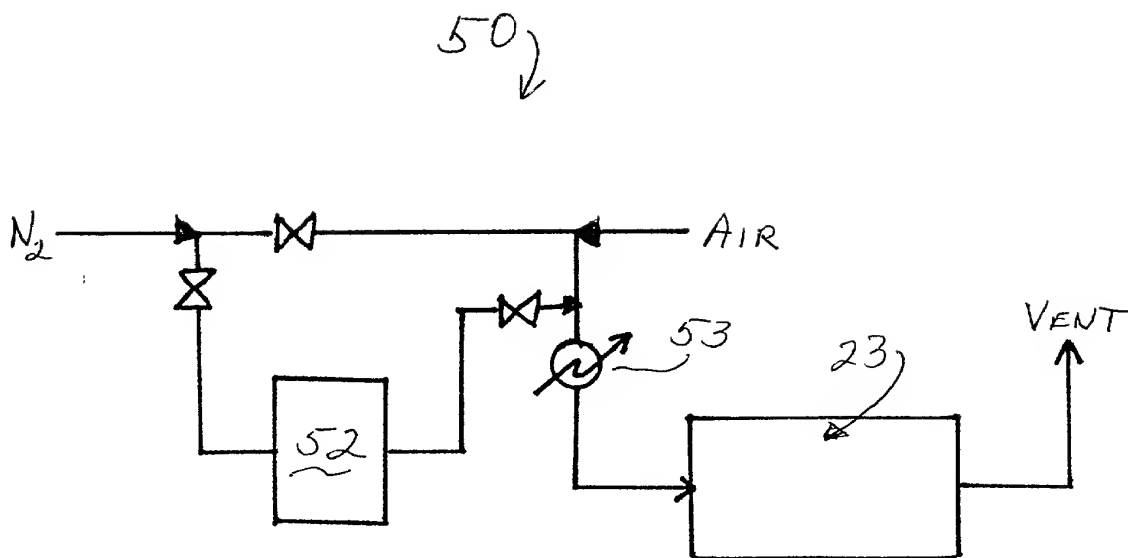


FIG 3

# CONVERSION vs ON-STREAM TIME

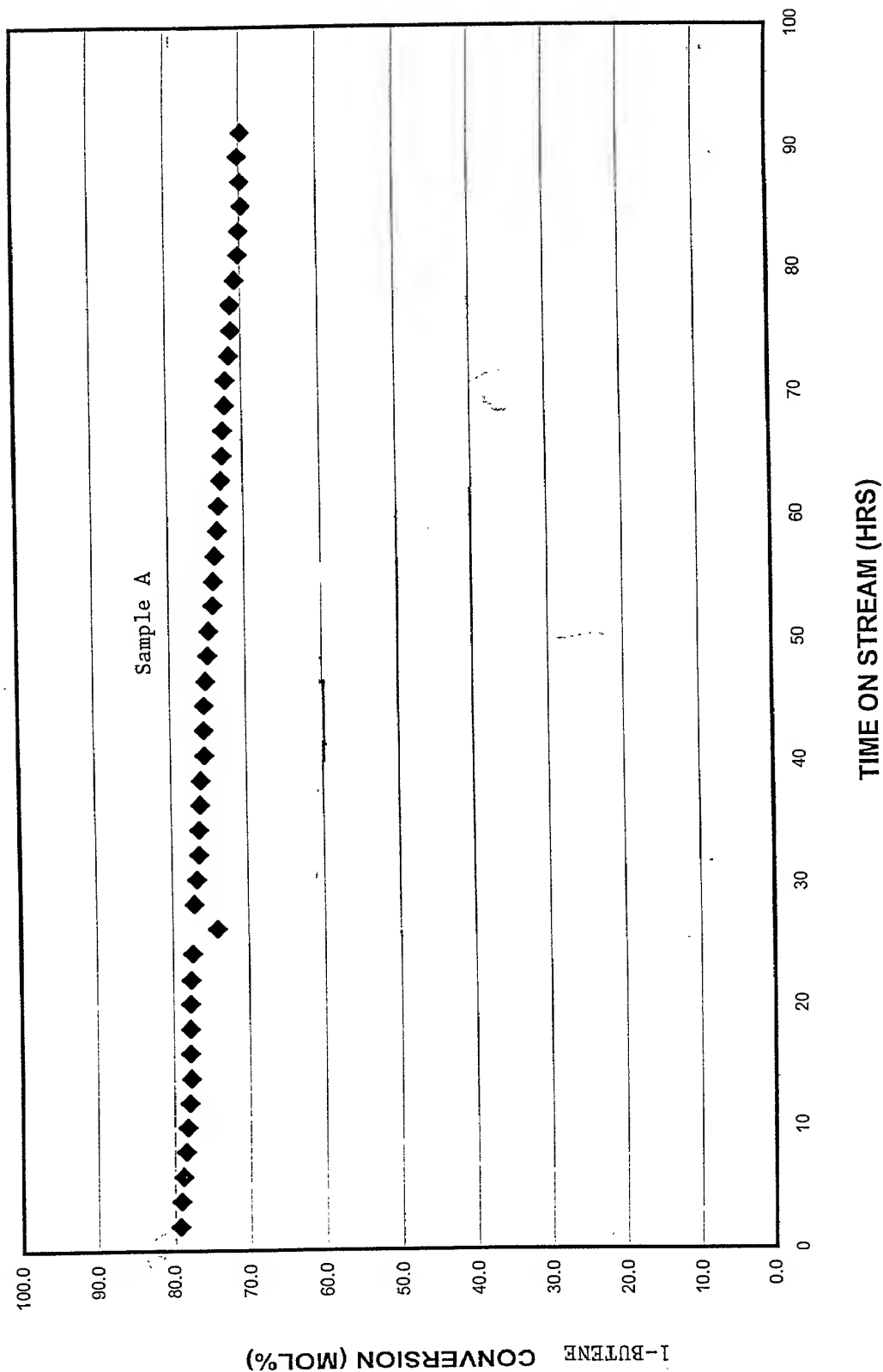


FIG. 4

1-Butene Conversion vs. Time on Stream

# CONVERSION vs ON-STREAM TIME

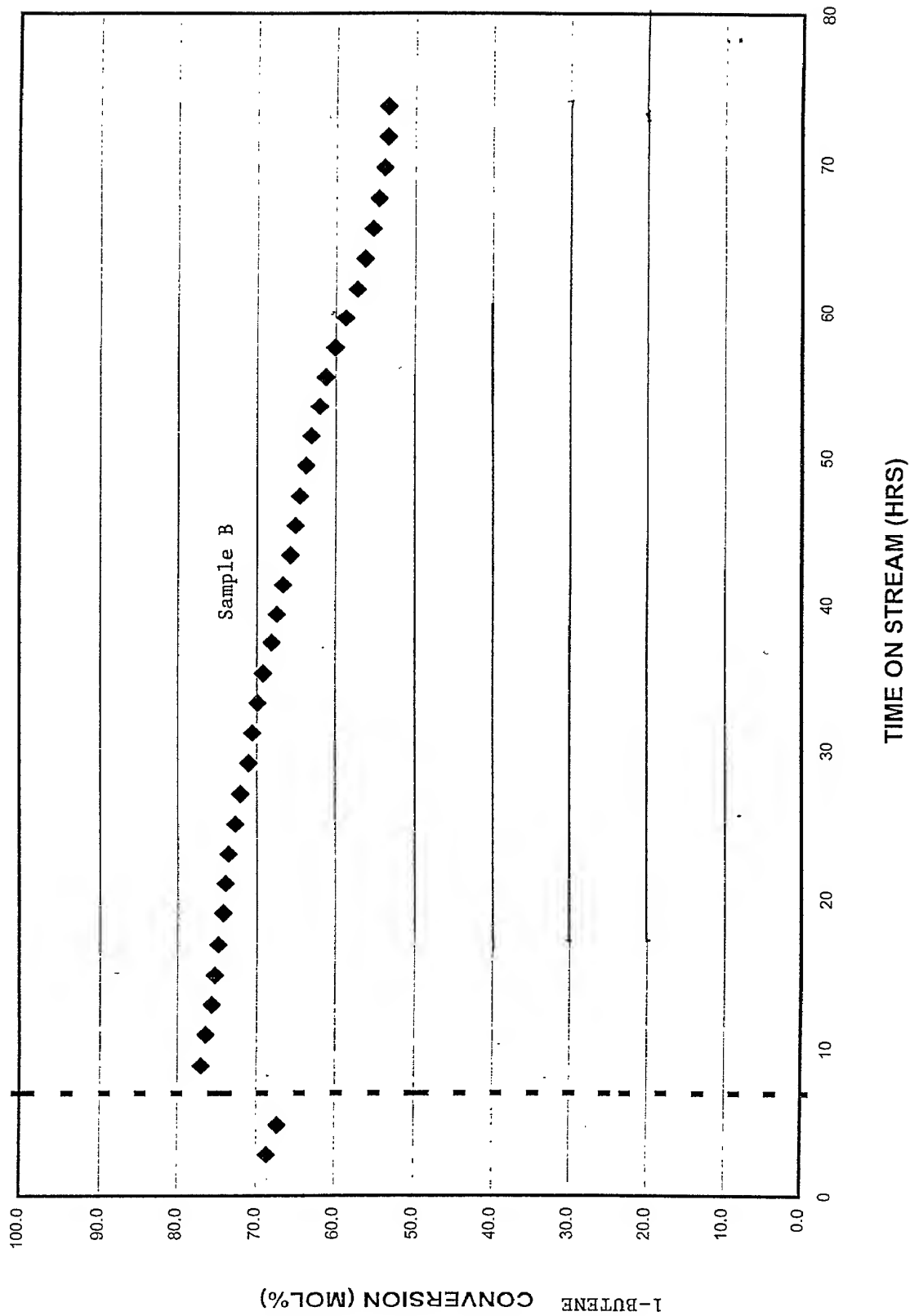


FIG. 5